

## Flat Sheet Equipment Specifications

The sheet parameters of each flat sheet finishing process are listed below.

Sheet Dimensions	Collating	Folding	Creasing (Rotary)	Perforating (Rotary)	Cutting	Corner Rounding	Drilling
Maximum Sheet Size	20" x 14"	26" x 40"	26" x 40"	26" x 40"	32" x 32"	20" x 20"	20" x 20"
Minimum Sheet Size	7.5"x4.75"	3" x 5"	3" x 3"	3" x 3"	.75" x .75"	2" x 2"	2" x 2"
Maximum Finished Size	14" x 9.9"	14" x 20"	20" x 23"	20" x 23"	32" x 32"	20" x 20"	20" x 20"
Minimum Finished Size	3.5"x4.75"	2.25 x 2.25	3" x 3"	3" x 3"	.75" x .75"	2" x 2"	2" x 2"
Maximum Sheet Thickness	12 Pt. Cover	65# Cover	12 Pt. Cover	12 Pt. Cover	85# Board	85# Board	85# Board
Minimum Sheet Thickness	20# Bond	20# Bond	20# Bond	20# Bond	20# Bond	20# Bond	20# Bond

Sheet Dimensions	Numbering	Eyeletting	Grommeting	Padding	Taping		
Maximum Sheet Size	15" x 20"	20" x 20"	17" x 17"	11" x 17"	28" x 33"		
Minimum Sheet Size	2.75" x 4.5"	2" x 2"	2" x 2"	2" x 2"	6" x 10"		
Maximum Finished Size	15" x 20"	20" x 20"	17" x 17"	11" x 17"	28" x 33"		
Minimum Finished Size	2.75" x 4.5"	2" x 2"	2" x 2"	2" x 2"	6" x 10"		
Maximum Sheet Thickness	4-Part NCR	85# Board	3/16" F. Core	22 Pt. Chip	50 Pt. Board		
Minimum Sheet Thickness	20# Bond	67# V. Bris.	67# V. Bris.	20# Bond	20# Bond		

