

Perfect Binding Stock Thickness Chart and Glue Trap Diagram

STOCK THICKNESS CHART*

Uncoated Text

Stock	Basis	Thickness
BOND	10	0.002"
17"x22"	13	0.003"
	16	0.0035"
	20	0.004"
	24	0.0045"
	28	0.0052"

Uncoated Cover

Stock	Basis	Thickness
COVER	50	0.007"
20"x26"	65	0.0095"
	80	0.0105"

Coated Text & Cover

Stock	Basis	Thickness
COATED	60	0.003"
BOOK	70	0.0035"
	80	0.004"
Gloss Finish	100	0.005"
25"x38"	120	0.006"

Stock	Basis	Thickness
OFFSET	50	0.00375"
25"x38"	60	0.0045"
	70	0.005"
	80	0.0055"
	100	0.007"
	120	0.008"
	150	0.01"

Stock	Basis	Thickness
INDEX	90	0.007"
25.5"x28.5"	110	0.0085"
	140	0.011"
	160	0.014"
	180	0.017"

Stock	Basis	Thickness
COATED	70	0.004"
BOOK	80	0.0045"
Dull Finish	100	0.0055"
25"x38"		

Stock	Basis	Thickness
WRITING		
17"x22"	20	0.004"
	24	0.005"
	28	0.006"
	32	0.0065"
	36	0.0075"
	40	0.0085"

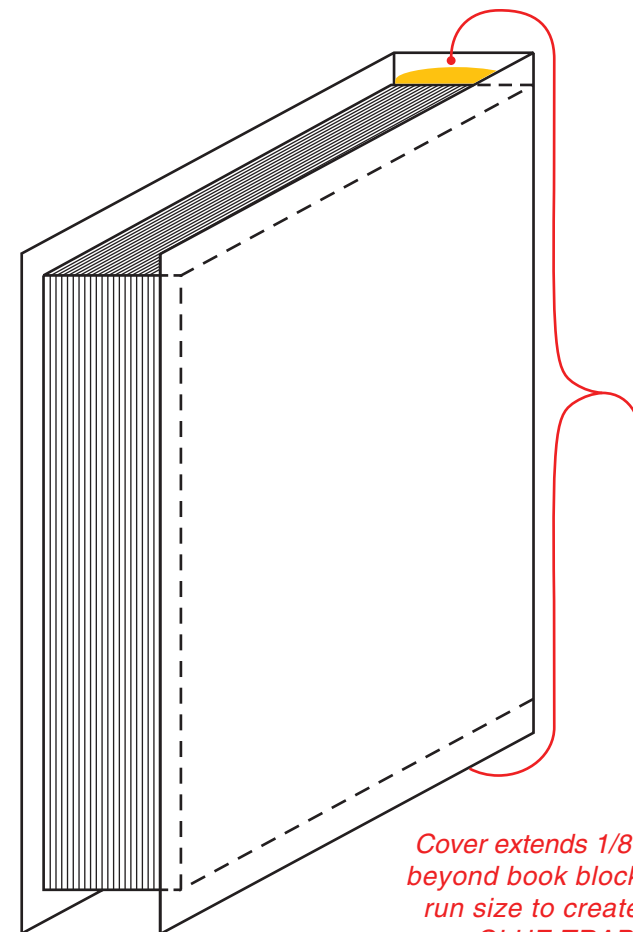
Stock	Basis	Thickness
TAG	100	0.007"
24"x36"	125	0.009"
	150	0.011"
	175	0.013"
	200	0.015"

Stock	Basis	Thickness
COATED	60	0.0055"
COVER	80	0.008"
20"x26"	100	0.01"

Stock	Basis	Thickness
MISC.		
Translucent	28	0.004"

* These measurements may vary from manufacturer to manufacturer. For most accurate results, measure the actual sheet thickness with a calibrated micrometer.

GLUE TRAP DIAGRAM



Cover extends 1/8" beyond book block run size to create GLUE TRAP.